

Work Order ID 62188

September 21, 2010 9:00:38 AM

NDT ⑦



Page 1

Item ID: D3689-1

Accept



Setup Start



Revision ID:

Stop



Item Name: SLEEVE

Start Date: 9/21/10 Start Qty: 8.00



Cust Item ID:

Required Date: 9/22/10 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3689

Rev B

141

0.00



Small Fab

Memo

0.00

Small Fab

SA 10/10/21

7

1

P10 →

142

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sid 10/12/21

⑦

21

150

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 12615
LPI Per ASTM 1417 LEVEL 2
Certificate of conformaty is required

CY 10/9/22 ⑦

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3689-1 PAR #: _____ Fault Category: machined parts NCR: Yes No DQA: ✓ Date: 10/09/23
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: _____ Date: _____

NCR: <u>62188</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
10/09/21	100	Qty x1 Jammed when testing threads with go no go test P.C. Process	<u>✓</u> 10/09/21	→ cannot remove go no go tester. Scrap D3689-1 B58634 Qty x1 tester.	<u>S</u> 10/09/21	<u>2B</u> 10/09/21	<u>✓</u> 10/09/21	<u>✓</u> 10/09/21

NOTE: Date & initial all entries

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Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

Ensure certificate of conformity is attached

170

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

180

Identify as per dwg & Stock Location: 7b

0.00

Packaging

Memo

0.00

Packaging

re-identify using new b/n

CX 10/9/22 (7)

ml 10 09 22 (7)

10/9/22 (7) P

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Item ID: D3689-1

Accept



Setup Start



Revision ID:

Stop



Item Name: SLEEVE

Start Date: 9/21/10 Start Qty: 8.00



Cust Item ID:

Required Date: 9/22/10 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/09/23 DJ
mt
10-9-23

Picklist Print

September 21, 2010 9:00:35 AM

Page 1

Work Order ID: 62188

Parent Item: D3689-1

Parent Item Name: SLEEVE



Start Date: 9/21/10

Required Date: 9/22/10

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 08-02-11 JLM Verified By:EC
IPP Rev:B Material Change 09-01-07 JLM Verified By:EC
IPP Rev:C Add note on material cutting JLM Verified By:JM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3689-1

Manufactured No

Each 8.0000

8



SLEEVE

B 58634 x 5

B 58635 x 3

Location

Loc Qty

Loc Code

ST082

8

56335

1

58634

7

8
10/05/10



LIQUID PENETRANT TEST REPORT

P- 15193

PAGE 1 OF 1

CLIENT DACT Aerospace DATE SEPT-21-2010 TIME AM ☒ PM ☐
ATTENTION LINDA / CHANTREL ACUREN JOB No. 188-10-0889
ADDRESS 1270 ABELEEN ST. POWO No. 12615
HAWKES BURY, ON. WORK LOCATION HAWKES BURY PLANT
PROJECT F P I. (10) ON CROSS TUBES ACCEPTANCE STD. ASTM 1417 REV./DATE 2007
ITEM(S) EXAMINED (7) MACHINED PARTS

JOB DESCRIPTION WET FLUORESCENT LIQUID PENETRANT 2 + ALUMINUM PROCEDURE No. LT0002 REV./DATE LT1417 REV./DATE 2007
PART No. — MATERIAL STAINLESS STEEL THICKNESS
SCOPE INSPECTION CARRIED OUT ON 100% EXTERNAL SURFACE

TEST DETAILS
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED
FAMILY BRAND MAGNA FLUX BLACK LIGHT S/N 16459 ☐ OUTPUT > 1000 μ W/cm² ☐ AMBIENT < 2 fc
PENETRANT ZL67 MINIMUM DWELL TIME 45 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURFACE
PENETRANT REMOVER H2O MINIMUM DRY TIME >10 MIN. OTHER LAB NO
DEVELOPER SKD 52 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N 1098866 CAL DUE DATE OCT 17 2010
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☒ MACHINED ☐ SHOT BLASTED ☒ CLEAN BARE METAL
SURFACE TEMPERATURE ☐ < - 4°C/ 20°F ☐ - 4°C/ 20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- ☒ METRIC ☐ IMPERIAL

7 SLEEVE'S → W.O. 62188 ✓

1 CROSS TUBE → W.O. 62298 ✓
1 CROSS TUBE → W.O. 62299 ✓
1 CROSS TUBE → W.O. 61418 ✓
1 CROSS TUBE → W.O. 61417 ✓
1 CROSS TUBE → W.O. 61959 ✓
1 CROSS TUBE → W.O. 61958 ✓
1 CROSS TUBE → W.O. 61852 ✓
1 CROSS TUBE → W.O. 61853 ✓
1 CROSS TUBE → W.O. 61507 ✓
1 CROSS TUBE → W.O. 61508 ✓

INDICATIONS ON CROSSTUBES
W.O. #'S → 61852, 61853.

MM 10-09-22

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In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

CLIENT REPRESENTATIVE Eric Downing DTR # E63391
TECHNICIAN (SIGNATURE): Mike Illustor REPORT REVIEWED BY:
NAME (PRINT): Mike Illustor NAME INITIALS
CGSB LEVEL II SNT LEVEL — CGSB LEVEL — SNT LEVEL —
CGSB REG. No 6606 CGSB REG. No —